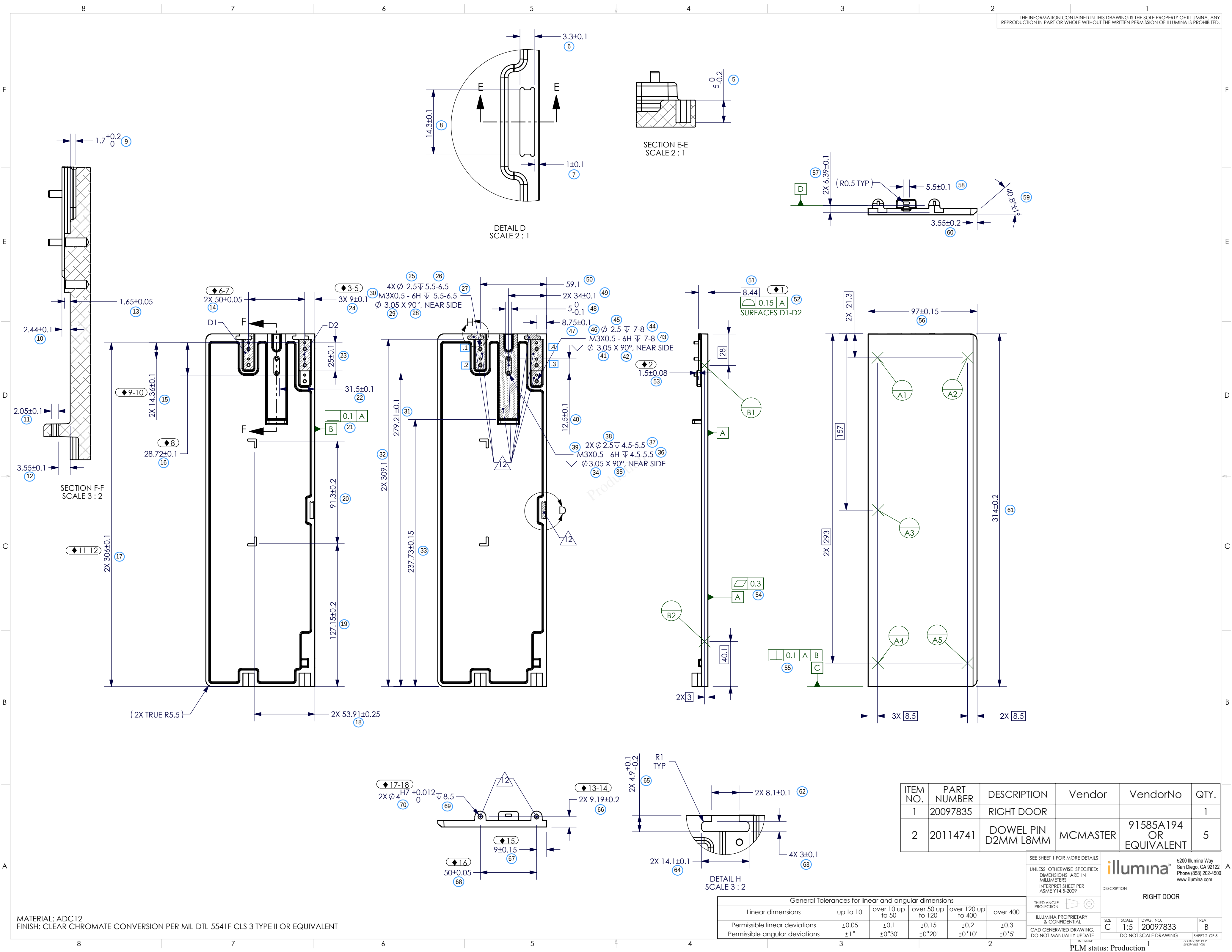
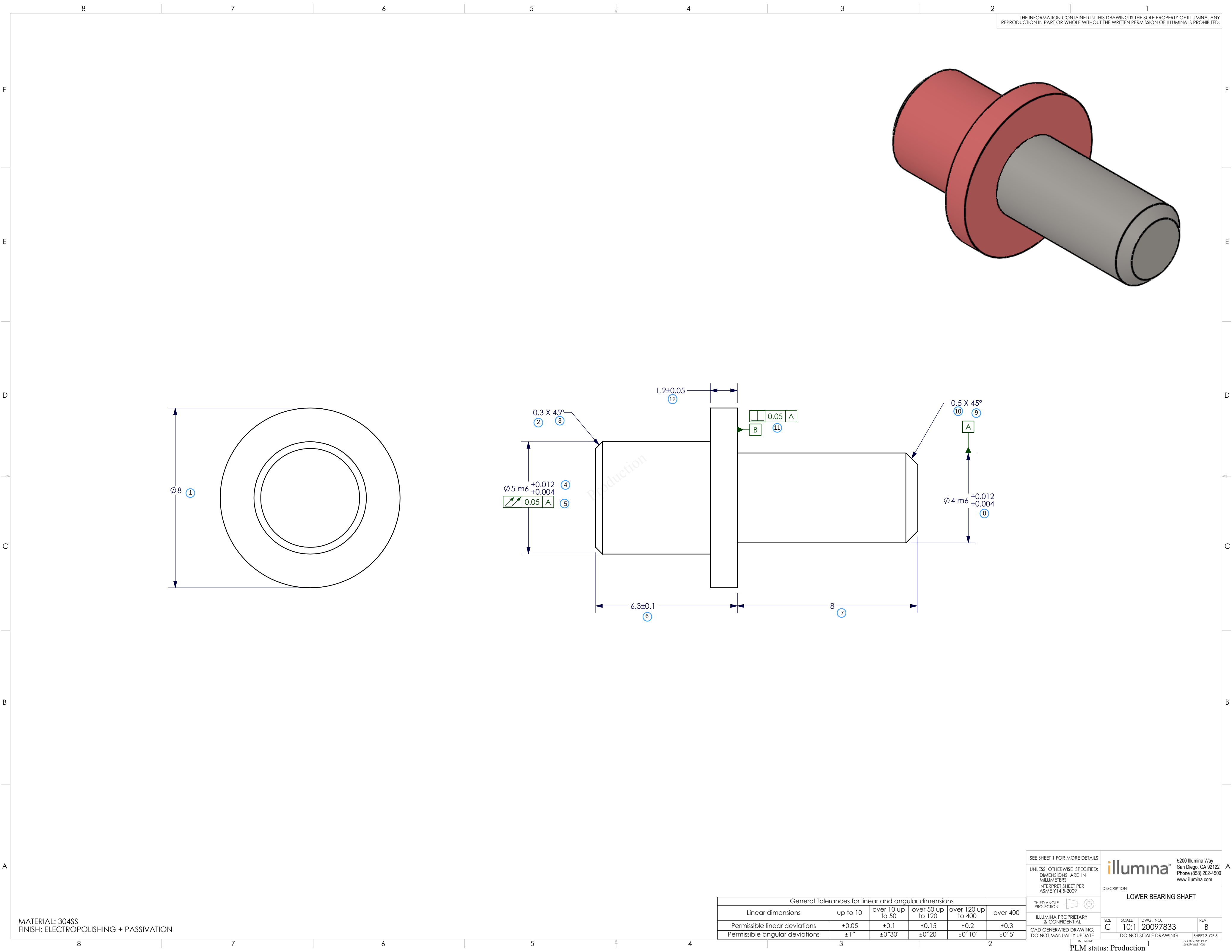






MATERIAL: ADC12  
FINISH: CLEAR CHROMATE CONVERSION PER MIL-DTL-5541F CLS 3 TYPE II OR EQUIVALENT

| ITEM NO. | PART NUMBER | DESCRIPTION         | Vendor    | VendorNo                | QTY. |
|----------|-------------|---------------------|-----------|-------------------------|------|
| 1        | 20097835    | RIGHT DOOR          |           |                         | 1    |
| 2        | 20114741    | DOWEL PIN D2MM L8MM | MCMMASTER | 91585A194 OR EQUIVALENT | 5    |



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MATERIAL: 304SS  
FINISH: ELECTROPOLISHING + PASSIVATION

| General Tolerances for linear and angular dimensions |          |                  |                   |                    |          |
|------------------------------------------------------|----------|------------------|-------------------|--------------------|----------|
| Linear dimensions                                    | up to 10 | over 10 up to 50 | over 50 up to 120 | over 120 up to 400 | over 400 |
| Permissible linear deviations                        | ±0.05    | ±0.1             | ±0.15             | ±0.2               | ±0.3     |
| Permissible angular deviations                       | ±1°      | ±0°30'           | ±0°20'            | ±0°10'             | ±0°5'    |

SEE SHEET 1 FOR MORE DETAILS

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN  
MILLIMETERS  
INTERPRET SHEET PER  
ASME Y14.5-2009

THIRD ANGLE  
PROJECTION

ILLUMINA PROPRIETARY  
& CONFIDENTIAL  
CAD GENERATED DRAWING,  
DO NOT MANUALLY UPDATE

**illumina**  
5200 Illumina Way  
San Diego, CA 92122  
Phone (858) 202-4500  
www.illumina.com

DESCRIPTION  
**LOWER BEARING SHAFT**

SIZE  
**C**

SCALE  
**10:1**

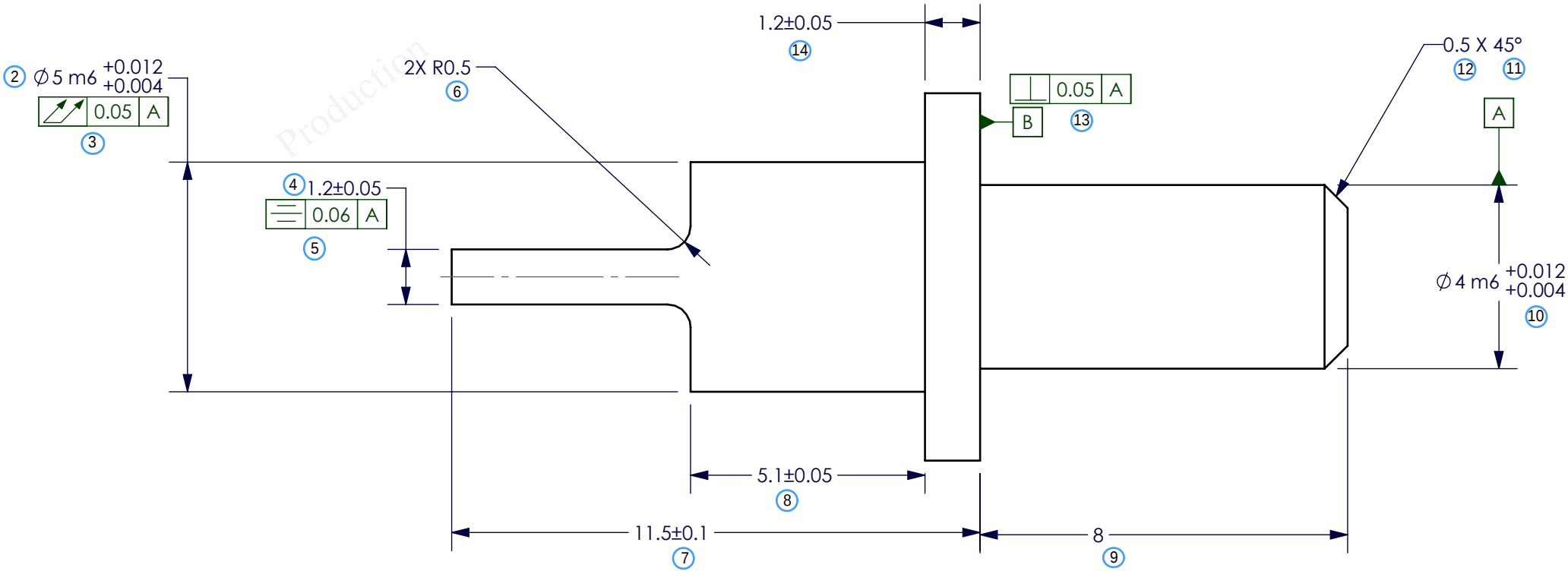
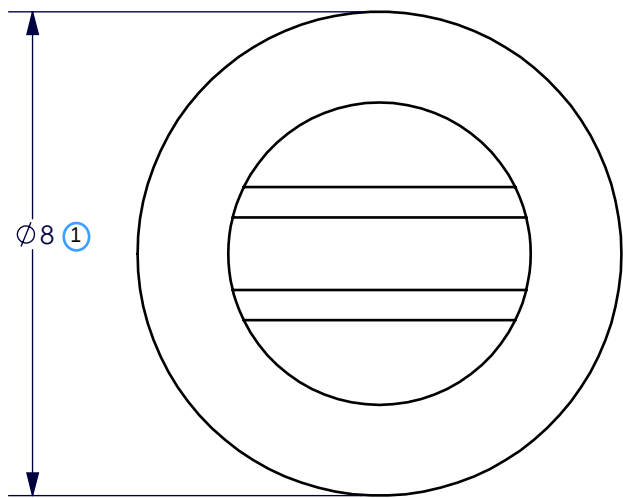
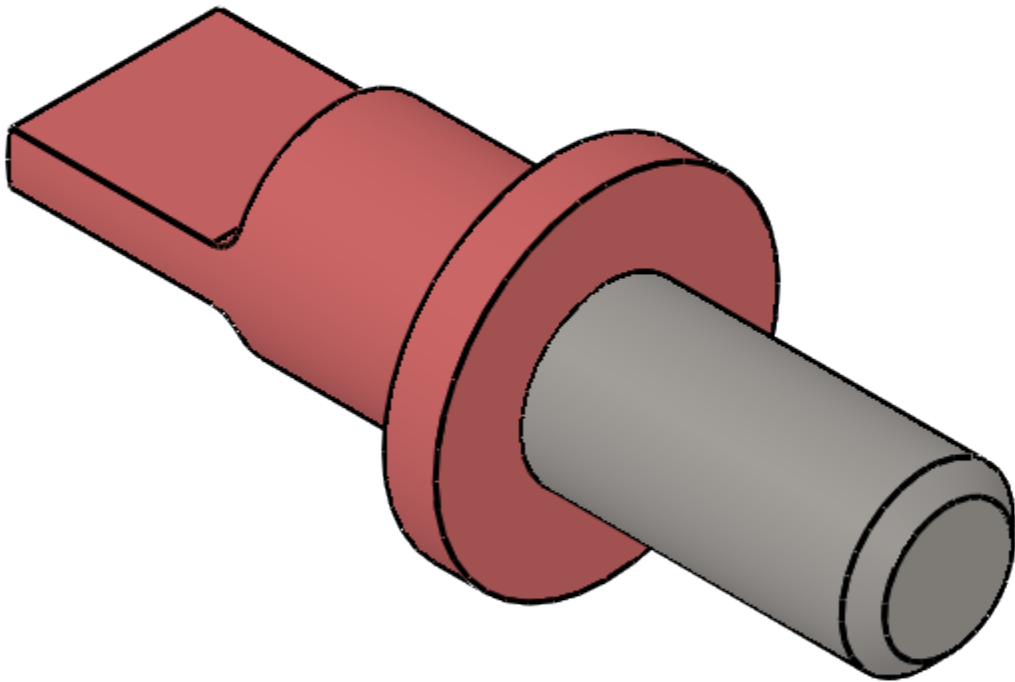
DWG. NO.  
**20097833**

REV.  
**B**

INTERNAL:  
**1**  
PLM status: Production

FROM CLIP VIEW  
EPDM REL. VER

SHEET 3 OF 5



MATERIAL: 304SS  
FINISH: ELECTROPOLISHING + PASSIVATION

| General Tolerances for linear and angular dimensions |          |                  |                   |                    |          |
|------------------------------------------------------|----------|------------------|-------------------|--------------------|----------|
| Linear dimensions                                    | up to 10 | over 10 up to 50 | over 50 up to 120 | over 120 up to 400 | over 400 |
| Permissible linear deviations                        | ±0.05    | ±0.1             | ±0.15             | ±0.2               | ±0.3     |
| Permissible angular deviations                       | ±1°      | ±0°30'           | ±0°20'            | ±0°10'             | ±0°5'    |

SEE SHEET 1 FOR MORE DETAILS  
UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN  
MILLIMETERS  
INTERPRET SHEET PER  
ASME Y14.5-2009

THIRD ANGLE  
PROJECTION

ILLUMINA PROPRIETARY  
& CONFIDENTIAL  
CAD GENERATED DRAWING.  
DO NOT MANUALLY UPDATE

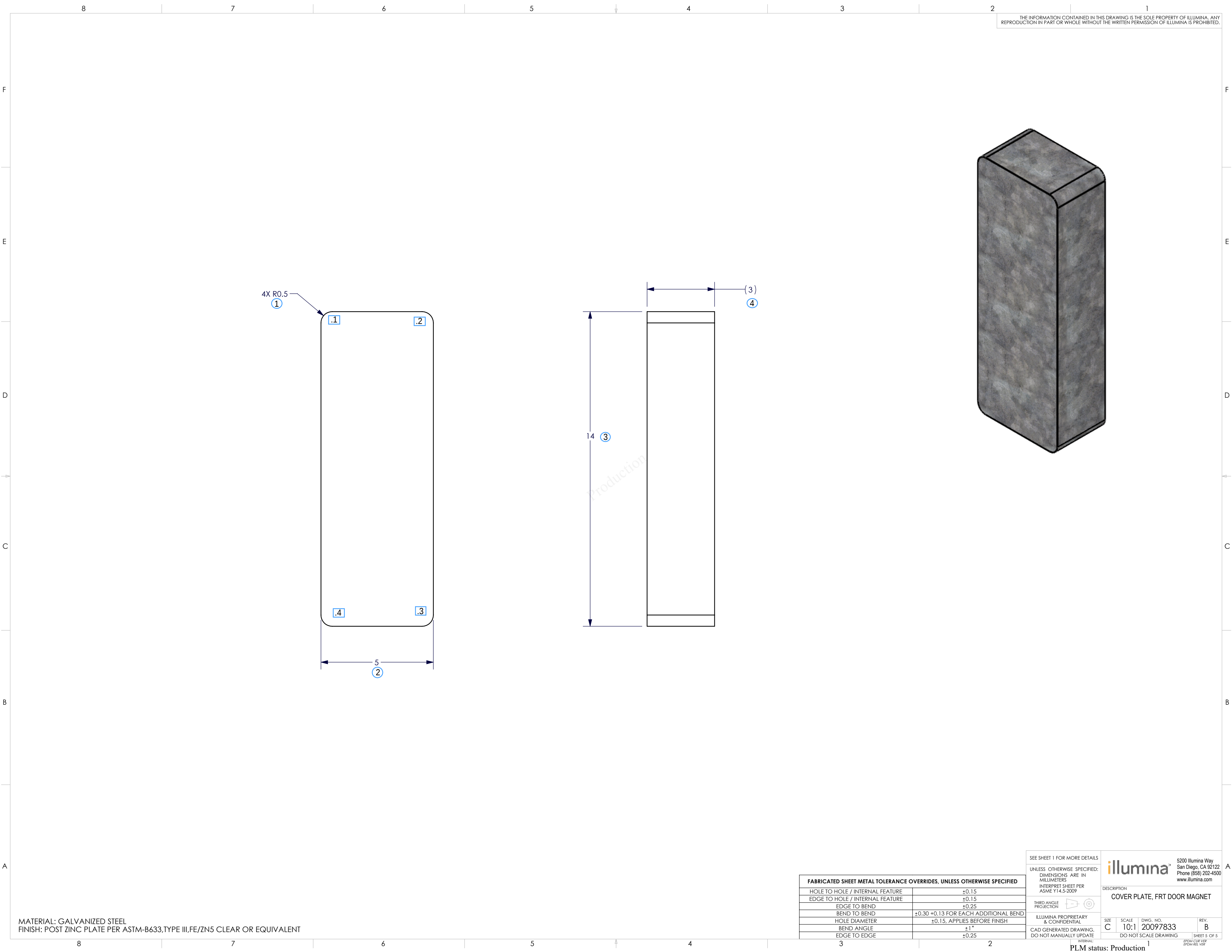
5200 Illumina Way  
San Diego, CA 92122  
Phone (858) 202-4500  
www.illumina.com

DESCRIPTION  
**LOWER BEARING SHAFT W FLAG**

SIZE: **C** SCALE: **5:1** DWG. NO.: **20097833** REV.: **B**

DO NOT SCALE DRAWING  
SHEET 4 OF 5

PLM status: Production



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MATERIAL: GALVANIZED STEEL  
FINISH: POST ZINC PLATE PER ASTM-B633,TYPE III,FE/ZN5 CLEAR OR EQUIVALENT

| FABRICATED SHEET METAL TOLERANCE OVERRIDES, UNLESS OTHERWISE SPECIFIED |                                      |
|------------------------------------------------------------------------|--------------------------------------|
| HOLE TO HOLE / INTERNAL FEATURE                                        | ±0.15                                |
| EDGE TO HOLE / INTERNAL FEATURE                                        | ±0.15                                |
| EDGE TO BEND                                                           | ±0.25                                |
| BEND TO BEND                                                           | ±0.30 +0.13 FOR EACH ADDITIONAL BEND |
| HOLE DIAMETER                                                          | ±0.15, APPLIES BEFORE FINISH         |
| BEND ANGLE                                                             | ±1°                                  |
| EDGE TO EDGE                                                           | ±0.25                                |

|                                                                 |  |                                                                                      |               |
|-----------------------------------------------------------------|--|--------------------------------------------------------------------------------------|---------------|
| SEE SHEET 1 FOR MORE DETAILS                                    |  | 5200 Illumina Way<br>San Diego, CA 92122<br>Phone (858) 202-4500<br>www.illumina.com |               |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN<br>MILLIMETERS |  | DESCRIPTION                                                                          |               |
| INTERPRET SHEET PER<br>ASME Y14.5-2009                          |  | COVER PLATE, FRT DOOR MAGNET                                                         |               |
| THIRD ANGLE<br>PROJECTION                                       |  | SIZE<br>C                                                                            | SCALE<br>10:1 |
| ILLUMINA PROPRIETARY<br>& CONFIDENTIAL                          |  | DWG. NO.<br>20097833                                                                 | REV.<br>B     |
| CAD GENERATED DRAWING,<br>DO NOT MANUALLY UPDATE                |  | DO NOT SCALE DRAWING                                                                 |               |
| INTERNAL:                                                       |  | SHEET 5 OF 5                                                                         |               |

PLM status: Production